

S131971



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5305G81851-3G-5B
Job Sheet 187085



Part No: RBW5305G81851-3G-5B

Job Qty: 2 ea

Part Name: Plate "Lower Left"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 11/30/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBW5305G81851-3G REV B IPP REV A 18.05.28 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Waterjet		ms. 18.11.27
105	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Waterjet-1	see attached	NR prev. done. ms.
120	Mori Seiki	2 pcs	11/30/18	11/30/18	0.00	2.00	NV5000-2		S.C. - L
130	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC2-2		S.C. 18-11-28
140	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC8		7.4 18/11/29
200	Packaging	2 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		GA
210	QC21-SA	2 Ea	11/30/18	11/30/18	0.00	0.00	QC21		DAS 21 9-88

Part Op 120 - 1-Machine as per folio FC519 FOLIO REV: AA DWG REV: 0 2-Deburr NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW5305G81851-3G-5A	Plate "Lower Right"	2 Ea (1 ea)	90-Start up Operation	S120370-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW5305G81851-3G-5A	2	4	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/27/18 12:58 PM Dart.Gagnon.Michelle

Container No: S131971



Part: RBW5305G81851-3G-5B

Job No: 187085

Serial No/Batch: S131971

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 11/28/18

FC3-3F95ADA4F5A6/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/A...

1/1

split from 184325

COPY for ref only.



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613.632-5246

RBW5305G81851-3G-5A

Job Sheet 184325



Part No: RBW5305G81851-3G-5

Job Qty: 4 ea *2 mkt*

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBW5305G81851-3G REV 1D IPP REV A 18.05.28 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier	if
					Setup hrs	Run Hrs		
90	Start up Operation	4 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Waterjet	OK 18/10/07
100	Waterjet - B4B	4 pcs	10/19/18	10/19/18	0.00	0.40	Waterjet 2 OMAX	OK 18/10/07
105	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC2 Waterjet-1	OK 18/10/07
110	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC8-1	
120	Mori Seiki	4 pcs	10/19/18	10/19/18	0.00	4.00	MORI NV5000-2	
130	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC2-2	
140	QC	4 pcs	10/19/18	10/19/18	0.00	0.00	QC8	
200	Packaging	4 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1	
210	QC21-SA	4 Ea	10/19/18	10/19/18	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per DWG. DWG. Rev: 1D PROG. Rev: 1D 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FC S17 FOLIO REV: _____ DWG REV: _____ 2-Deburr ***NOTE:
 USE GOOD ENGRAVING PROGRAM FOR EITHER LEFT OR RIGHT****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B0.500X05.000	1010-1025 Steel Bar .500 X 5.000	1.7500 ft (.4375 ea)	90-Start up Operation	5012850 5012850

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018B0.500X05.000	2	6	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 1:35 PM Dart.Gagnon.Michelle

split for P/W change (-5B)
see job 187085

